

2005 PRELIMINARY RESULTS

Highlights



 Revenue 	+10%
 Headline Operating Profit¹ 	+28%
 Headline EPS 	+25%
• ROCE 1	+30%
 Testing Sales Growth 	+32%
 14 bolt-on Acquisitions (Forecast Sales) 	£32m/y
 Outsourcing 	+36%
 Dividend 	+5%

¹ pre impairment of goodwill, amortisation of acquired intangibles, and interest and tax on associates

Preliminary Results



	2005 £m	2004 £m Restated	Change %	_
Sales	470.9	426.4	+10	
EBITDA ¹	109.1	97.1	+12	
Headline Operating Profit	67.8	53.1	+28	
Headline Profit before Tax ²	58.8	44.3	+33	
Profit before Tax	52.8	33.1	+60	
Tax	(11.9)	(4.6)		
Profit after tax	40.9	28.5	+44	
Free cashflow	42.1	57.3		
Headline EPS ³	14.6p	11.7p	+25	
Dividend/Share	6.4p	6.1p	+5	

pre impairment of goodwill, amortisation of acquired intangibles and interest and tax on associates

2005 Preliminary Results

² pre impairment of goodwill, amortisation of acquired intangibles and tax on associates

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	НТ	HIP	SE	TESTING	HQ	Group
Headline Operating Profit ¹ 2005	38.8	7.1	(2.4)	12.4	(2.8)	53.1
Selling Prices	6.5	0.3		0.8		7.6
Sales Volume	4.3	2.3		1.1		7.7
Salary/Wage Inflation	(2.8)	(0.1)		(0.6)		(3.5)
Energy Costs	(2.8)	(0.1)		(0.1)		(3.0)
CoatAlloy Start-Up/US Maintenance	(8.0)	-	-	-		(8.0)
Acquisitions	1.2			2.4		3.6
Disposals US HT/Electroplating/PVD	-		2.4	-		2.4
Operating Profit 2004 at constant exchange rates	44.4	9.5	-	16.0	(2.8)	67.1
Currency Translation	0.4	_	-	0.3	_	0.7
Headline Operating Profit ¹ 2005	44.8	9.5	-	16.3	(2.8)	67.8

Profit Bridge

¹ pre goodwill and exceptional items

Sales and Operating Profit - By Region



2004 £m		2005 £m	Europe £m	Americas £m	Rest of World £m
	Revenue				
328.7	Heat Treatment	349.2	236.4	112.8	-
32.1	Hot Isostatic Pressing	35.2	15.5	19.7	-
65.6	Testing	86.5	45.7	34.2	6.6
426.4		470.9	297.6	166.7	6.6
30.8	PVD/Electroplating	1.5	1.5	-	-
457.2		472.4	299.1	166.7	6.6
	Operating Profit ¹				
38.8	Heat Treatment	44.8	33.7	11.2	(0.1)
7.1	Hot Isostatic Pressing	9.5	3.4	6.1	-
12.4	Testing	16.3	10.0	4.9	1.4
(2.8)	Head Office	(2.8)	-	-	-
55.5		67.8	47.1	22.2	1.3
(2.4)	PVD/Electroplating	-	-	-	-
		67. 8	47.1	22.2	1.3

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Sales By Market



	2005 %	2004 %
Sector	,0	70
Automotive		
- Cars & Light Truck	21	24
- Heavy Truck & Bus	6	5
Aerospace/Defence	19	17
Construction, Agricultural, Railways & Marine	16	15
Tooling	9	11
Oil & Gas	7	6
Power Generation	5	5
Consumer Products	3	4
Health Science & Environmental	7	5
Electronics & Telecoms	3	4
Miscellaneous(e.g pulp & paper, nuclear)	4	4
	100	100

Summary Cash Flow and Financial Ratios Sodycote



	2005	2004
	£m	£m
EBITDA 1	109.1	97.1
Non-cash Movements	(2.0)	0.7
Working Capital Movement	(3.1)	8.1
CAPEX	(44.1)	(34.4)
Interest	(9.5)	(8.8)
Тах	(8.3)	(5.4)
Free Cash Flow	42.1	57.3
Net Debt/EBITDA	1.0x	0.9x
Interest Cover ¹	9.1x	6.6x
Gearing	25%	21%
Free Cash Flow	9%	13%
Capex/Depreciation	1.1x	0.8x

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Balance Sheet



	2005	2004
	£m	£m
Goodwill	154.2	139.7
Tangible and Intangible Fixed Assets	446.6	427.3
Investments	9.2	6.2
Trading Working Capital	29.2	24.3
Other Net Current Assets	(97.1)	(85.1)
	542.1	512.4
Shareholders' Funds	432.1	421.0
Minority Interests	1.4	1.0
Net Borrowings	108.6	90.4
	542.1	512.4

Strategy Implementation

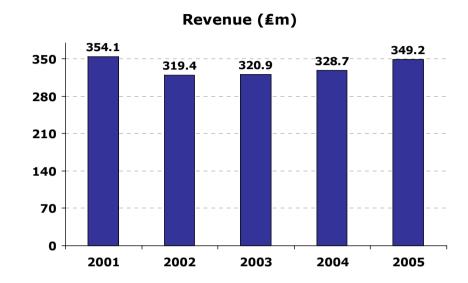


- Testing taking greater role in growth
- Competitive advantages as outsourcing partner of choice
- Technology transfer continuing
- Consolidating existing markets
- Follow customer expansion into growing manufacturing areas
- Development of people

Heat Treatment



- France/USA
- Leveraging customer base
- Outsourcing
- Technology roll-out
- Manufacturing growth markets

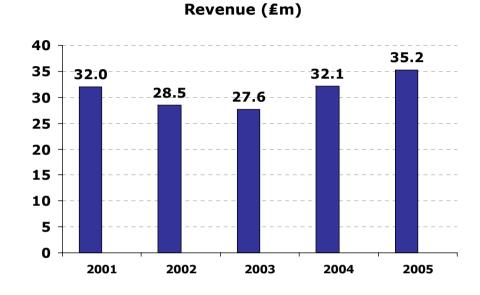




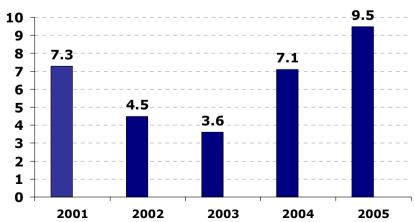
Hot Isostatic Pressing



- Volume growth/operational gearing
- Applications being developed:
 - Densal II[®]
- Additional capacity being added
- Approaching ROCE goal



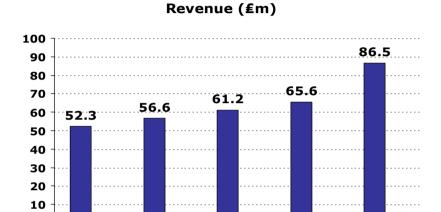




Testing



- Integrating acquisitions
- Margins maintained
- Organic growth
- Outsourcing wins
- Acquisition pipeline
- Asia



Operating Profit (£m)

2003

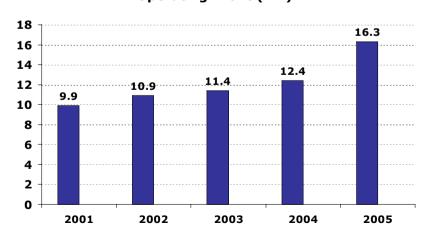
2004

2005

2002

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2001



Bodycote

Current Trading and Prospects

- 06 started in line with expectations
- Aerospace, IGT and oil and gas markets continue to grow
- Automotive and tooling sectors volatile
- Impact of energy costs being managed
- Outsourcing initiatives continue to deliver growth
- Confident of further progress in 06



2005 Preliminary Results

Appendix



Operational Locations

	Heat Treatment	HIP	Testing	IonBond	TOTAL
USA	42	4	11	10	67
UK	22	3	29	2	56
France	31	1	-	6	38
Canada	2	-	18	2	22
Germany	17	1	-	2	20
Sweden	12	1	6	1	20
Czech Republic	6	-	1	2	9
Netherlands	5	-	2	1	8
Italy	4	-	2	1	7
Finland	6	-	-	-	6
Switzerland	2	-	-	4	6
Poland	5	-	-	-	5
Austria	3	-	-	1	4
UAE	-	-	3	-	3
Belgium	2	1	-	-	3
India	-	-	-	3	3
China	1	-	-	2	3
Denmark	2	-	-	-	2
Mexico	-	-	-	2	2
Turkey	-	-	-	2	2
Romania	1	-	-	1	2
Oman	-	-	2	-	2
Liechtenstein	1	-	-	-	1
Norway	-	-	1	-	1
Hungary	1	-	-	-	1
Thailand	-	-	-	1	1
Singapore	-	-	-	1	1
Qatar	<u>-</u>	-	1	-	1
Argentina	<u>-</u>	-	-	1	1
Korea	-	-	-	1	1
TOTAL	165	11	76	46	298



Analysis Of Organic/Acquisition Growth

	HT £m	HIP £m	Testing £m	PVD/Electroplating £m	Head Office £m	Total £m
Sales —						
2004	328.7	32.1	65.6	30.8		457.2
Organic	13.5	3.0	6.0	-		22.5
Acquisition	6.6	-	13.2	-		19.8
Disposal	(1.9)	-	-	(29.3)		(31.2)
Currency	2.3	0.1	1.7	-		4.1
2005	349.2	35.2	86.5	1.5		472.4
Operating Profit						
2004	38.8	7.1	12.4	(2.4)	(2.8)	53.1
Organic	4.4	2.4	1.2	-	-	8.0
Acquisition	1.2	-	2.4	-	-	3.6
Disposal	-	-	-	2.4	-	2.4
Currency	0.4	-	0.3	-	-	0.7
2005	44.8	9.5	16.3	-	(2.8)	67.8
% on Sales						
2005	12.8%	27.0%	18.8%			14.4%
2004 16 2005 Preliminary Res	11.8%	22.1%	18.9%			11.6%

Impact Of Exchange Rates

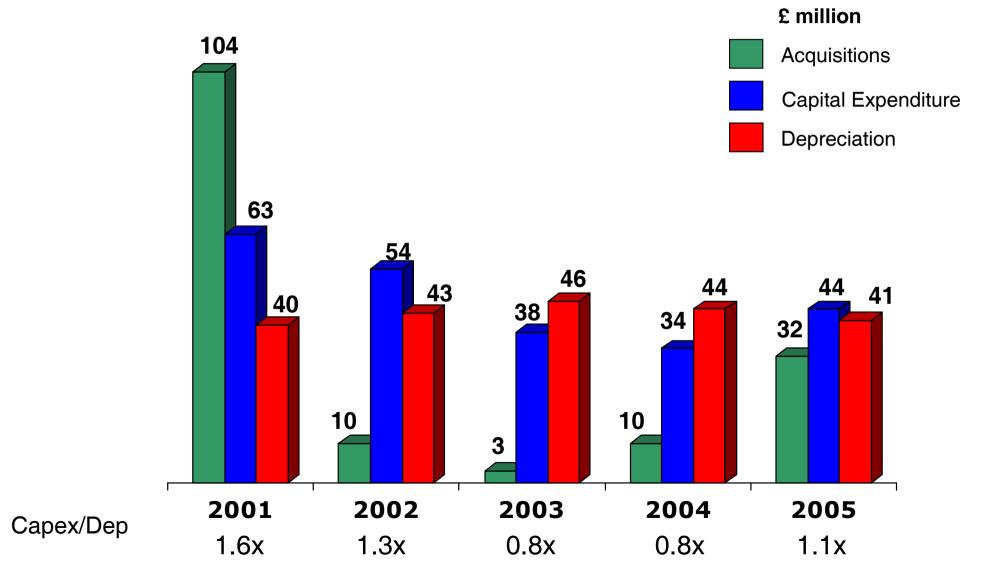


	Sales £m	Operating Profit ¹ £m
2005 As Reported	470.9	67.8
2005 Using 2004 Rates	466.7	67.1
Impact	4.2	0.7

Pre impairment of goodwill, amortisation of acquired intangibles and interest and tax on associates

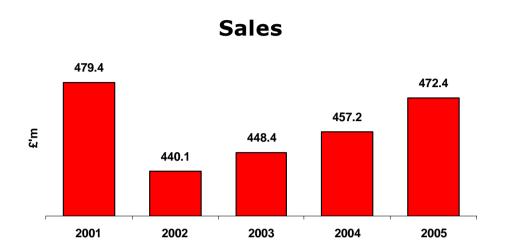


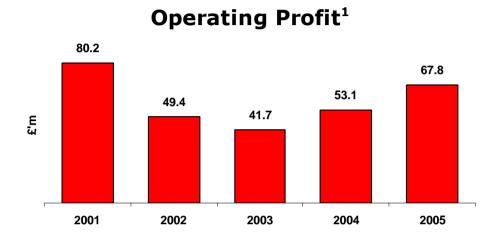
Acquisitions, Capital Expenditure & Depreciation

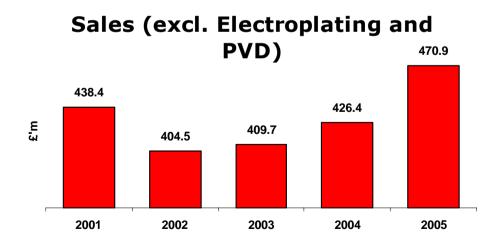


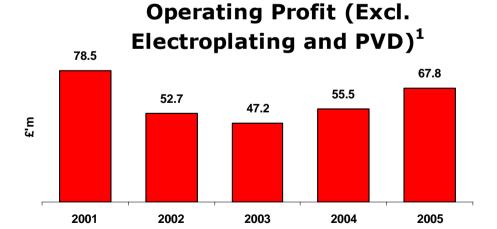
Financial Highlights







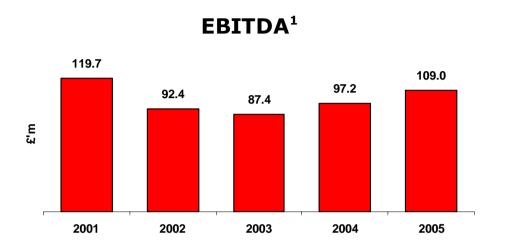


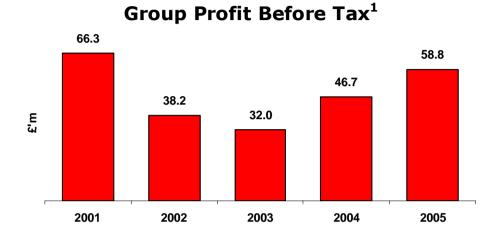


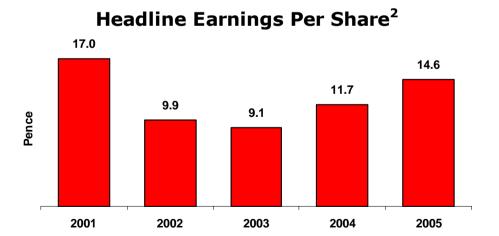
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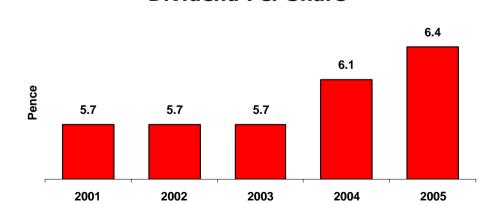
Financial Highlights











Dividend Per Share³

pre impairment of goodwill, amortisation of acquired intangibles, restructuring costs and interest and tax on associates

pre impairment of goodwill, amortisation of acquired intangibles, restructuring costs

as restated for the 1 for 4 rights issue in March 2004

